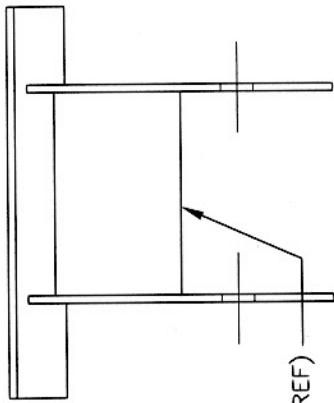
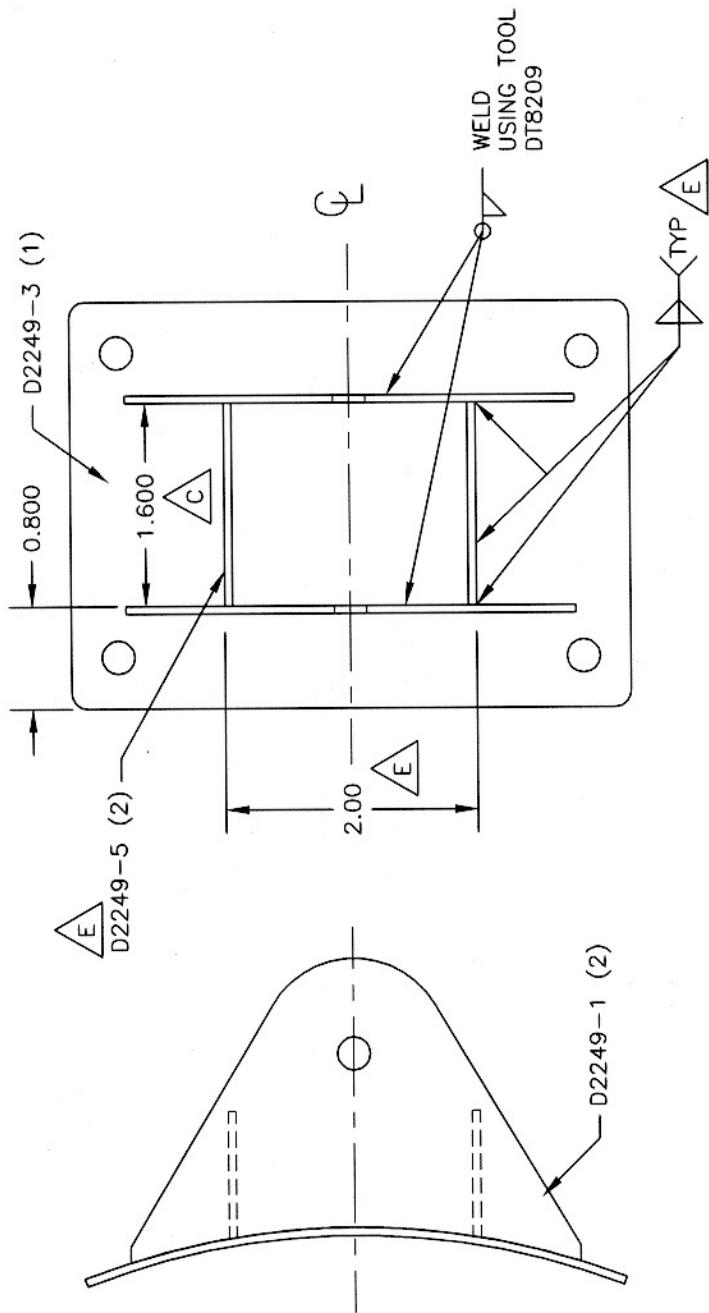


**DART**
**RELEASED**  
 (99.10.12 KE)

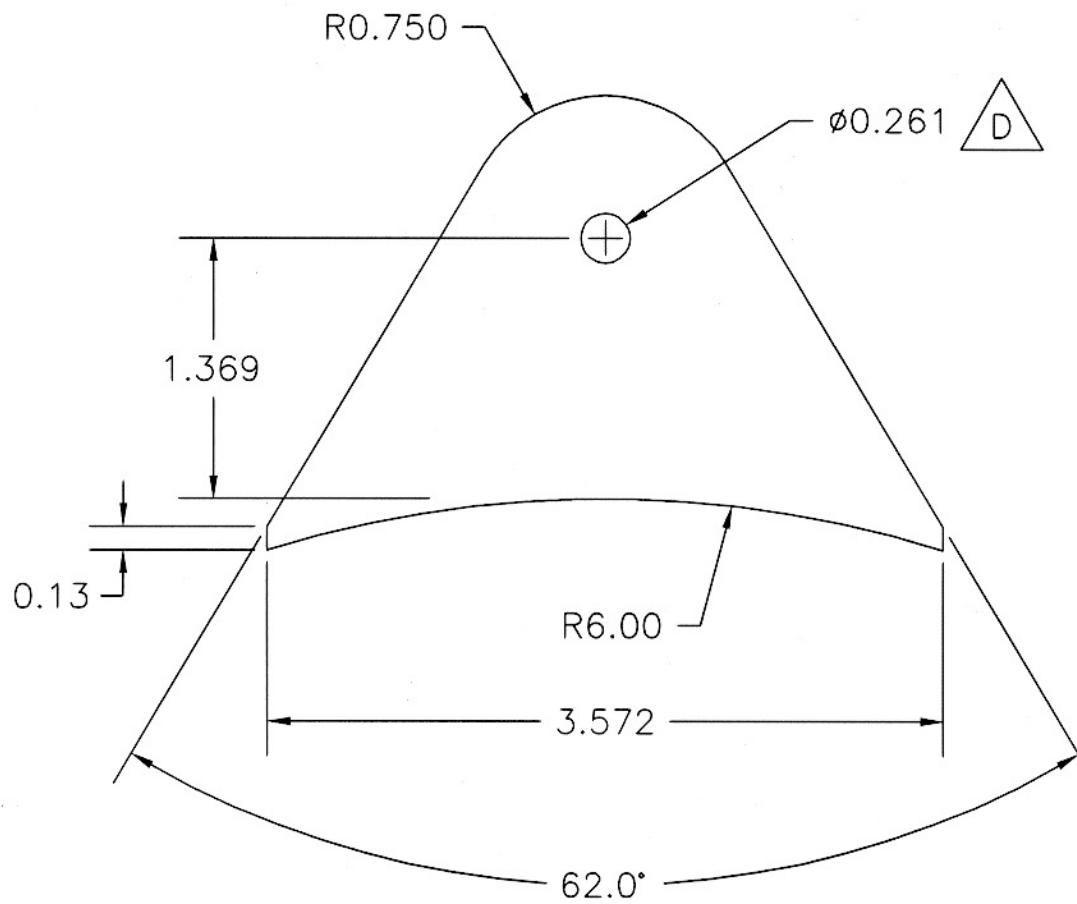
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
KE		D2249	SHEET 1 OF 4
DATE		TITLE	SCALE
99.09.20		FITTING	NTS
A	94.06.20	NEW ISSUE	
B	95.11.30	DIMENSION CHANGE	
C	95.12.14	DIMENSION CHANGE	
D	98.04.30	$\phi$ 0.261 WAS $\phi$ 0.257 (TSR A179) REMOVED DUPLICATE DIMENSIONS	
E	99.09.20	ADDED GUSSET	


**E** D2249-5 (REF)


MATERIAL: AISI 304/316 SS, 0.063 THICK  
 WELD PER DART QSI 004  
 FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3  
 ALL DIMENSIONS ARE IN INCHES  
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE SPECIFIED

**DART**

DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>RF</i>	DRAWING NO. D2249
DATE 99.09.20		TITLE FITTING

REV. E  
SHEET 2 OF 4  
SCALE  
1:1**RELEASED**  
99.10.12 KED2249-1 LUG

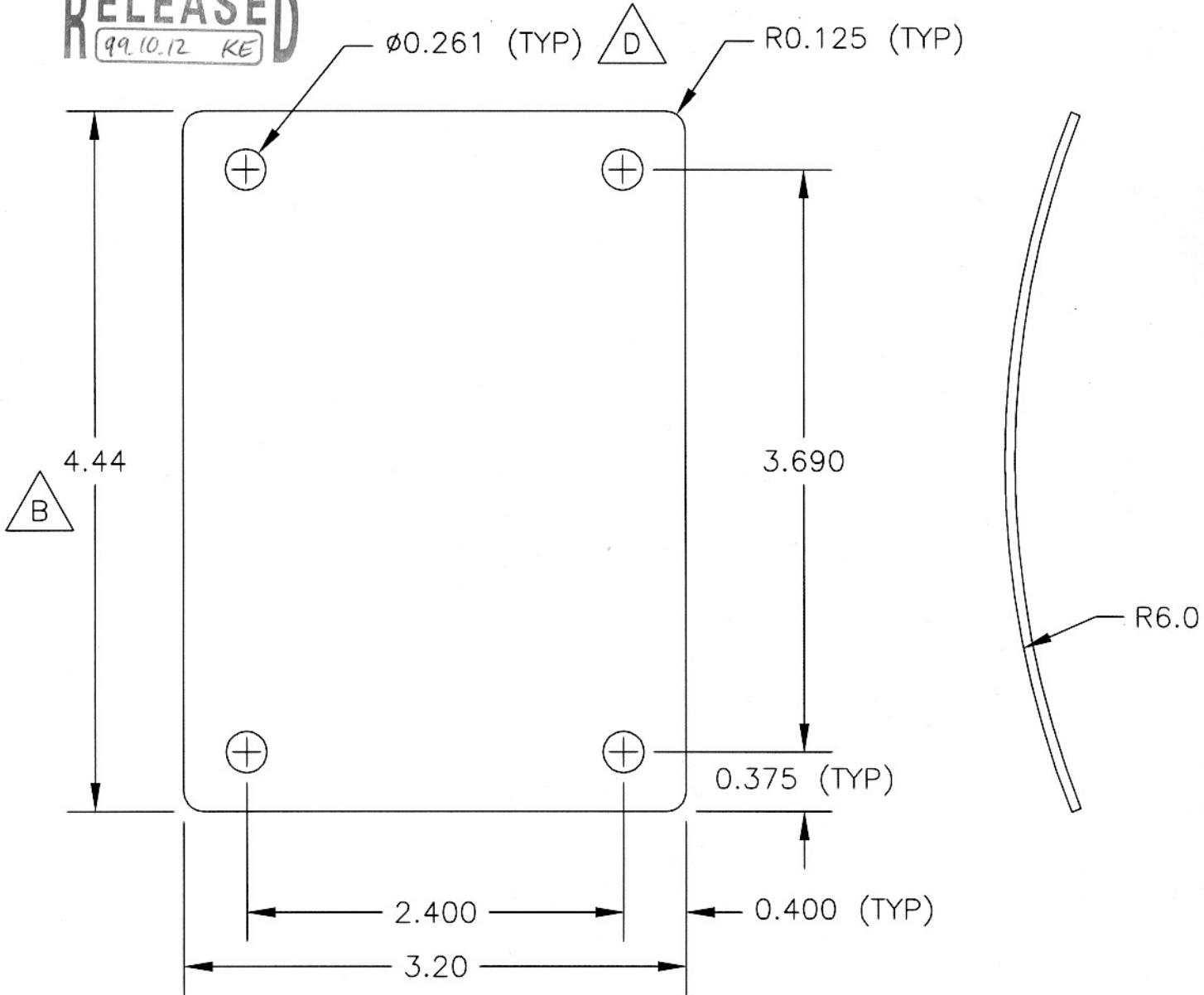
MATERIAL: AISI 304/316 SS 0.063 THICK  
ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN <i>RE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RE</i>	APPROVED <del>RF</del>	DRAWING NO. D2249	REV. E SHEET 3 OF 4
DATE 99.09.20	TITLE FITTING		SCALE 1:1

RELEASED  
99.10.12 KE

99.10.12 KE



## FLAT PATTERN

BEND DETAIL

D2249-3 BASE PLATE

MATERIAL: AISI 304/316 SS 0.063 THICK

ALL DIMENSIONS ARE IN INCHES

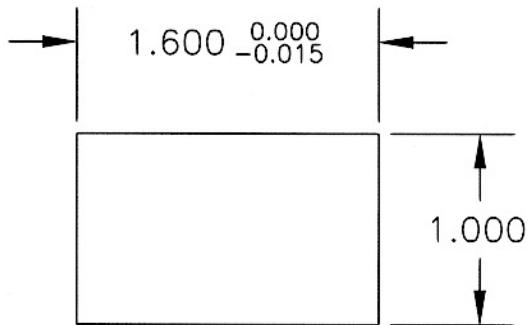
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**DART**

DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>RF</i>	DRAWING NO. D2249
DATE 99.09.20		TITLE FITTING

REV. E  
SHEET 4 OF 4  
SCALE  
1:1

**RELEASED**  
99 10 12 KE



D2249-5 GUSSET

MATERIAL: AISI 304/316 SS 0.063 THICK  
ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED